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## Re-cycling of Epoxys from Nonferrous E-Waste

2022-2024

#### Background

**Printed Circuit Boards** (PCBs) contain significant amounts of recoverable **secondary raw materials** such as copper, gold, silver, palladium and platinum. Their **recycling** is nowadays strategic for their scarcity or inhomogeneous distribution on Earth, and the economic roles they play for countries.

The production of **plastic** accounts for 3.8%of global CO<sub>2</sub> **emissions** and it is estimated that in 2050 it will be responsible for 13% of them. Plastic is one of the most difficult wastes to recycle. Moreover, to manufacture a kilogram of plastic, about 3.5 kg of CO<sub>2</sub> are generated, but to manufacture a kilogram of recycled plastic, 1.7 kg of CO<sub>2</sub> are generated. Therefore, recycling is the best option to give waste a **second life**.

#### **The RENEW Project**

RENEW project is a three-year project funded by the EIT RawMaterials. The project aims at validating **technologies** that allow the **separation** of plastic from **metals** contained in the **PCBs** that are found in WEEE, as well as the study and validation of a technology for the **recovery** of the **separated plastic**.

Purpose of RENEW project is to reduce

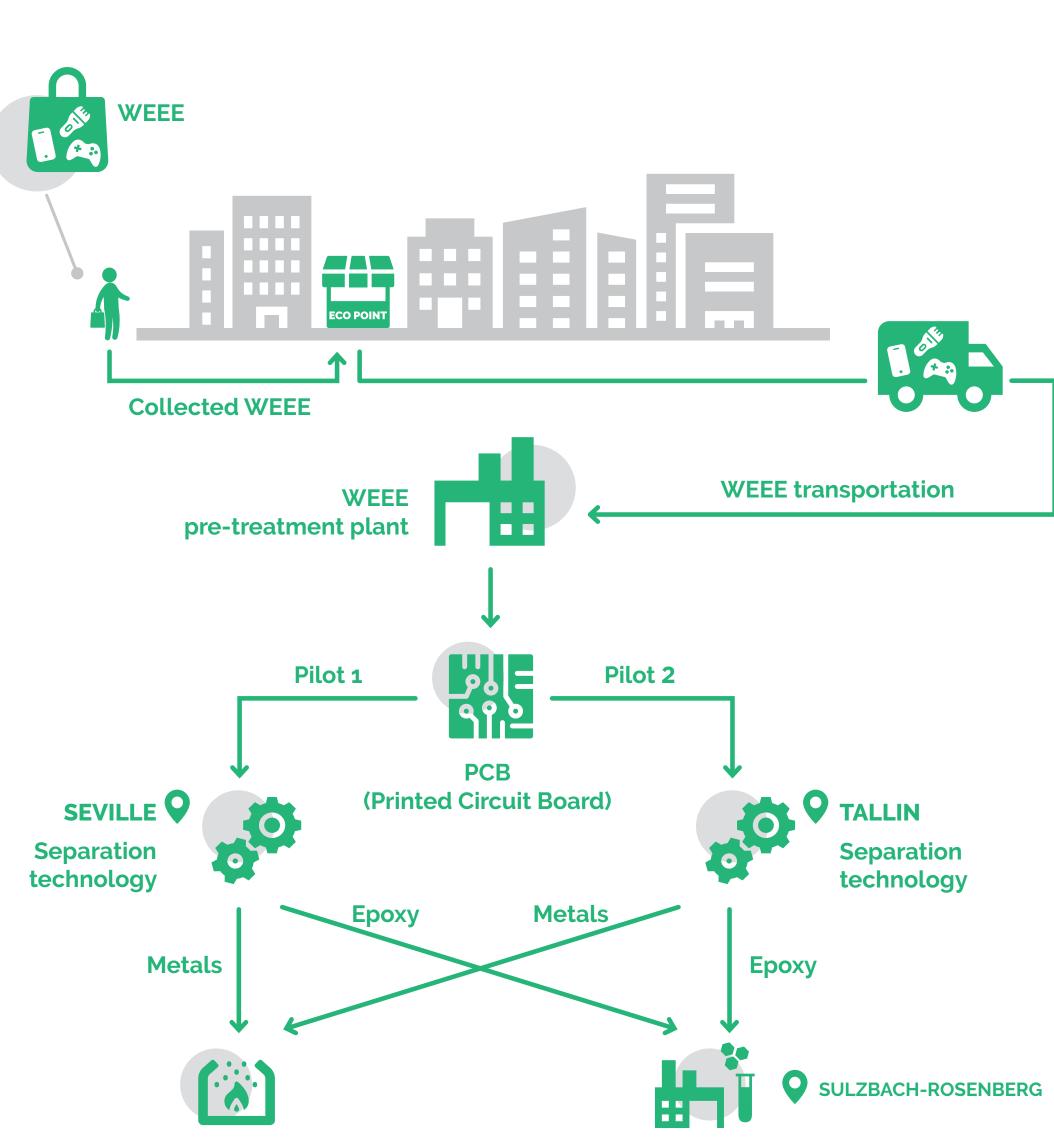
the carbon footprint of WEEE recycling process in the **copper sector**, minimizing the presence of plastics and studying their recovery.

Acting at the beginning of the chain, a part of the project will be dedicated to the test of an **innovative eco-point** to increase the amount of collected WEEE.

#### **Technical validation**

The consortium proposes the execution of two different **pilots test campaign** to simulate the process for the **separation of plastic** from the **metal** contained in the PCBs: the one run by **Atlantic Copper** and the one of **Tallin University. Fraunhofer**, instead, will evaluate the **epoxy chemical recycling** in an **improved pilot plant**.

In addition, in 2019, in Europe, as average, only 48% of Waste from Electric and Electronical Equipment (WEEE) has been collected. This small and inconstant volume hinders the possibility to create a strong WEEE recycling chain that instead could bring economic and environmental benefits to the society as closed loop in the circular economy framework.



Location

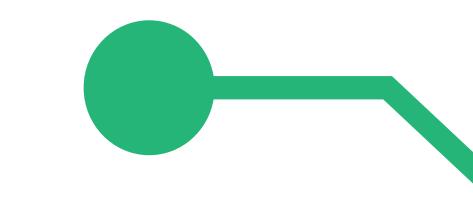
- Seville (Spain) AC
- Tallin (Estonia) TalTech
- Sulzbach-Rosenberg (Germany) -Fraunhofer

### WEEE collection

**ERION** will develop and set up **innovative eco-points** to test their effectiveness in enhancing the collection rate of WEEE.

Location

Italy - ERION



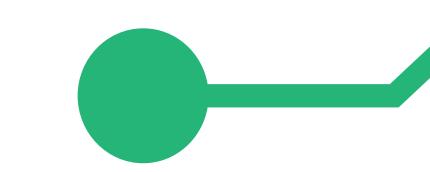


Recovered metals

Epoxy chemical recycling



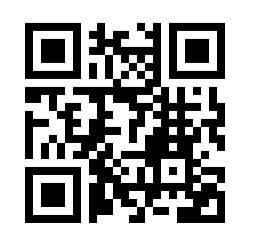
Oils and other products



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